

CLOPAY COMMERCIAL – MODELS 524, 524V, 524S industrial series

 Clipay®



Model 524, 10'2" x 14" Doors; Shown with 24" x 6" Lites

RIBBED STEEL DOORS

Available non-insulated (524) or insulated (524V/524S) with polystyrene insulation. Ideal for commercial and industrial building applications. R-Value 6.6 available on models 524V and 524S.

- Polystyrene insulation available on 524V and 524S.
- Three-stage paint process delivers a virtually maintenance-free finish.
- Tog-L-Loc® joining system's advanced design eliminates the need for antiquated welds and rivet construction, improving rust and leak prevention.
- Injection-molded lite frames with integral weatherseal are durable and seal against the elements. Multiple glass options available providing visibility or privacy.



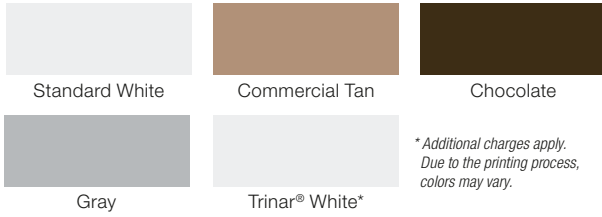
Steel skins are protected through a tough, layered coating system, including a hot-dipped galvanized layer, a protective metal oxide pretreatment and a baked-on primer and top coat. Ten-year warranty against rust-through.

EXTERIOR SKIN PATTERN



Deep Ribbed

COLOR OPTIONS



* Additional charges apply. Due to the printing process, colors may vary.

CUSTOM PAINT OPTION



Color Blast® finish offers more than 1,500 Sherwin-Williams® color options to complement your building design. This durable two-part paint system has been thoroughly tested and is backed by a five-year warranty.

Due to solar reflective formulation to meet greater than a 38 LRV, some colors may not be available.

FEATURES

STANDARD HARDWARE

- TPE astragal in corrosion-resistant retainer
- Commercial 10-ball steel rollers (nylon tires available)
- Steel step plate and lift handle
- Galvanized steel end stiles
- Inside slide lock for increased security
- 2" track
- 10,000 cycle springs
- Galvanized aircraft cable with minimum 7:1 safety factor
- Variety of track configurations to meet building specifications

MATERIALS AND CONSTRUCTION

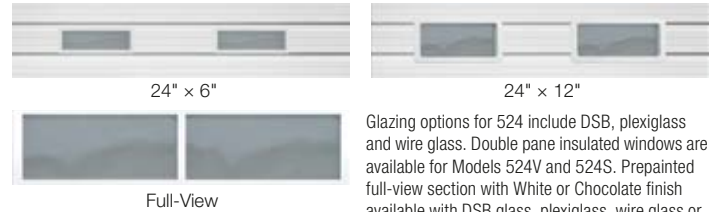
| | |
|-----------------------|--|
| Panel Thickness | 2" |
| Insulation | 1-3/8" polystyrene (Available on Models 524V and 524S) |
| R-value | 6.6* (Available on Models 524V and 524S) |
| Joining System | Tog-L-Loc® |
| Exterior Steel | 24 gauge (.58 mm) |
| Interior Cover | Vinyl backing (Available on Model 524V) Painted steel back cover (Available on Model 524S) |
| Exterior Steel Emboss | Smooth |
| Max Width | 26'2" |
| Max Height | 24' |
| Exterior Colors | Standard White, Commercial Tan, Chocolate, Gray and Trinar® White. Also available in Color Blast® finish |
| Interior Color | Standard White |
| Limited Warranties | 10-year standard paint 5-year Color Blast® finish 1-year materials and workmanship |

*Calculated door section R-value is in accordance with DASMA TDS-163.

For special sizes, applications and options, consult customer service at 1-800-526-4301.

ADDITIONAL OPTIONS

WINDOW OPTIONS



Glazing options for 524 include DSB, plexiglass and wire glass. Double pane insulated windows are available for Models 524V and 524S. Prepainted full-view section with White or Chocolate finish available with DSB glass, plexiglass, wire glass or insulated glass.

HEAVY-DUTY HARDWARE (where not standard)



Double-end hinge

3" Track

High performance hardware features 10 gauge end hinges, heavy-duty top bracket and 3" sealed roller with 5/8" stem.

MULLIONS



Carry-away, roll-away or swing-up mullions are available on select sizes.

EXHAUST PORT



Can be cut into any type of sectional door. Available in select sizes.

SAFE-T-STOP™ CHAIN HOIST



Hand chain hoist with an integral braking system providing controlled descent for sectional doors.



WindCode® design pressure (DP) up to 52 PSF depending on size. Models tested 50% greater than DP.



Upgrade your standard door with industrial-grade components.

HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

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