

HOLMES

GARAGE DOOR COMPANY®



RESIDENTIAL DOOR
STACKING & PANEL CONFIGURATIONS

STANDARD STEEL

GOLD	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
7200	6'2" - 20'0"	2"	Elegant Raised Short/Long Page 7	6'0" - 16'0" Exclude 7'3"	3"	Standard Steel Stacking Page 7
7203	8'0" - 20'0"					
7130	6'2" - 18'0"					
7133	8'0" - 18'0"					
6200	6'2" - 18'0"					
6203	8'0" - 20'0"					
6130	6'0" - 18'0"					
6133	8'0" - 18'0"					
SILVER/BRONZE	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
5500	6'2" - 20'0"	2"	Traditional Raised/ Traditional Long Page 7	6'0" - 16'0" Exclude 7'3"	3"	Standard Steel Stacking Page 7
5503	8'0" - 20'0"					
4200	6'2" - 18'0"					
4203	8'0" - 18'0"					

ARTISTRY® STEEL

POLYURETHANE	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
AR2SU	6'2" - 20'0"	2"	Grooved Carriage House Short/Long Page 8	6'0" - 16'0"	3"	Artistry® Steel 3 Layer Stacking Page 8
AR2LU	7'8" - 20'0"					
AR1SU	6'2" - 18'0"					
AR1LU	7'8" - 18'0"					
POLYSTYRENE	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
AR2SP	6'2" - 20'0"	2"	Grooved Carriage House Short/Long Page 8	6'0" - 16'0"	3"	Artistry® Steel 3 Layer Stacking Page 8
AR2LP	7'8" - 20'0"					
AR1SP	6'2" - 18'0"					
AR1LP	7'8" - 18'0"					
PAN/PAN INS.	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
AR4S AR4SV	5'0" - 20'0"	2" Exclude 10'2" - 11'4" and 14'8"	Grooved Carriage House Short/Long Page 9	6'0" - 16'0"	3"	Artistry® Steel 1 and 2 Layer Stacking Page 9
AR4L AR4LV	7'8" - 20'0"					
AR5S AR5SV	5'0" - 18'0"					
AR5L AR5LV	7'8" - 20'0"					

WESTPORT™ STEEL

POLYURETHANE	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
PR2NU	7'8" - 20'0"	2"	Recessed Narrow/Extended Page 10	6'0" - 16'0"	3"	Westport™ Steel 3 Layer Stacking Page 10
PR2EU	7'8" - 20'0"					
PR1NU	7'8" - 20'0"					
PR1EU	7'8" - 20'0"					
PAN/PAN INS.	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
PR4N PR4NV	7'8" - 20'0"	2"	Recessed Narrow/Extended Page 11	6'0" - 16'0"	3"	Westport™ Steel 1 and 2 Layer Stacking Page 11
PR4E PR4EV	7'8" - 20'0"					
PR5N PR5NV	7'8" - 20'0"					
PR5E PR5EV	7'8" - 20'0"					

CONTEMPORARY STEEL

WITH CLEAR WINDOWS AND DESIGNER INSERTS ACROSS A SECTION

POLYURETHANE	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
7201	6'2" - 20'0"	2"	Clear/Designer Inserts Short/Long Page 12	6'0" - 16'0" Exclude 7'3"	3"	Contemporary Steel Stacking Page 12
7131	6'2" - 18'0"					
POLYSTYRENE	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
6201	6'2" - 20'0"	2"	Clear/Designer Inserts Short/Long Page 12	6'0" - 16'0" Exclude 7'3"	3"	Contemporary Steel Stacking Page 12
6131	6'0" - 18'0"					

CONTEMPORARY STEEL CONTINUED

WITH CONTEMPORARY AND CONTEMPORARY SLIM WINDOWS

POLYURETHANE	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
7208	6'2" - 20'0"	2"	Contemporary Short/Long/Slim* Page 13	6'0" - 16'0"	3"	Contemporary Steel Stacking Page 13
7138	6'2" - 18'0"					
7209	6'2" - 20'0"					
7139	6'2" - 18'0"					
POLYSTYRENE	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
6208	6'2" - 20'0"	2"	Contemporary Short/Long/Slim* Page 13	6'0" - 16'0"	3"	Contemporary Steel Stacking Page 13
6138	6'2" - 18'0"					
6209	6'2" - 20'0"					

* Contemporary Slim windows only apply to models 7208, 7209, 6208 and 6209.

WITH ARCHITECTURAL SERIES WINDOWS

POLYURETHANE	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
7202	6'2" - 20'0"	2"	Architectural Series Short/Long Page 14	6'0" - 16'0"	3"	Contemporary Steel Stacking Page 14
7132	6'2" - 18'0"					
POLYSTYRENE	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
6202	6'2" - 20'0"	2"	Architectural Series Short/Long Page 14	6'0" - 16'0"	3"	Contemporary Steel Stacking Page 14
6132	6'2" - 18'0"					
6205	6'2" - 20'0"					

GLENMOOR™ CARRIAGE HOUSE AND CHEVRON**

CARRIAGE HOUSE POLYURETHANE	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
GLN_	6'2" - 20'0"	2"	Page 15	6'0" - 10'0"	3"	Glenmoor™ Carriage House 5-Layer and 4-Layer Stacking Page 15
CHEVRON POLYURETHANE	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
GLN_	6'2" - 20'0"	2"	Page 16	6'0" - 10'0"	3"	Glenmoor™ Chevron Stacking Page 16

** Windows not available in Series 3 and 6'3" high doors.

GLENMOOR™ LOUVER†

LOUVER POLYURETHANE	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
GLN_	6'2" - 20'0"	2"	Page 17	6'0" - 10'0"	3"	Glenmoor™ Louver Stacking Pages 17-19

† Glenmoor™ Louver Designs 43 and 44 not available in 10'2" to 14'10" wide.

GLENMOOR™ ELEMENTS

ELEMENTS POLYSTYRENE	SERIES 1 (DESIGNS 11, 12, 13), SERIES 2 (DESIGN 21) AND SERIES 3 (DESIGNS 31, 32, 33, 36, 38)					
	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTHS AVAILABLE	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
GLN_	6'2" - 18'0"	6'2", 7'0", 7'6", 8'0", 8'6", 9'0", 10'0", 12'0", 13'0", 13'6", 14'0", 15'0", 15'6", 16'0", 17'0", 18'0"	Page 20	6'0" - 16'0"	3"	Glenmoor™ Elements Stacking Pages 20-21
SERIES 2 (DESIGNS 22, 23) AND SERIES 3 (DESIGNS 34, 35)						
GLN_	6'2" - 18'0"	6'2", 7'0", 7'6", 8'0", 8'6", 9'0", 10'0", 14'0", 15'0", 15'6", 16'0", 17'0", 18'0"	Page 20	6'0" - 16'0"	3"	Glenmoor™ Elements Stacking Pages 20-21

GLENMOOR™ MODERN

PLANK POLYURETHANE	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
GLM_	6'2" - 20'2"	2"	Page 22	6'0" - 10'0"	3" or 6"‡	Glenmoor™ Modern Plank Stacking Page 22
METAL INLAY POLYURETHANE	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
GLM_	6'2" - 18'0"	2"	N/A	6'0" - 10'0"	6"	Glenmoor™ Modern Metal Inlay Stacking Page 23
FULL-VIEW POLYURETHANE	RANGE	WIDTH INCREMENTS	WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
GLM_	6'2" - 18'0"	Varied§	Page 23	6'0" - 10'0"	3"	Glenmoor™ Modern Full-View Stacking Page 23

‡ 6" Plank designs only available in 6" increments.

§ Full-View door widths are only available in the following specific sizes: 6'2", 8'0", 9'0", 10'0", 10'2", 12'0", 12'2", 13'6", 15'0", 15'2", 15'6", 15'8", 16'0", 16'2" and 18'0".

SETTLERS®

POLYURETHANE	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
SXU_	6'2" - 20'0"	2"	Page 24	6'0" - 16'0"	3"	Settlers® Stacking Pages 24-25
POLYSTYRENE	RANGE	WIDTH INCREMENTS	PANEL/WINDOW CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
SX_	6'2" - 20'0"	2"	Page 24	6'0" - 16'0"	3"	Settlers® Stacking Pages 24-25
SF_	6'2" - 18'0"					

CONTEMPORARY ALUMINUM

POLYURETHANE	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	PANEL CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
AXU	4'0" - 20'2"	1"	Page 26	6'0" - 12'0"	3"	Contemporary Aluminum Stacking Page 26
PAN	RANGE	WIDTH INCREMENTS	PANEL CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
AX	4'0" - 20'2"	1"	Page 26	6'0" - 12'0"	3"	Contemporary Aluminum Stacking Page 26

CONTEMPORARY ALUMINUM SLEEK

POLYURETHANE	WIDTH SPECIFICATIONS			HEIGHT SPECIFICATIONS		
	RANGE	WIDTH INCREMENTS	PANEL CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
AZ5U, AZ6U	4'0" - 20'2"	1"	Page 27	4'0" - 16'0"*	1"	Contemporary Aluminum Sleek Stacking Pages 27-30
PAN	RANGE	WIDTH INCREMENTS	PANEL CHART	RANGE	HEIGHT INCREMENTS	SECTION STACKING CHART
AZ5, AZ6	4'0" - 20'2"	1"	Page 27	4'0" - 16'0"*	1"	Contemporary Aluminum Sleek Stacking Pages 27-30

* 4'9", 4'10", 4'11" door heights not available.

STANDARD STEEL

Door heights are determined by using a combination of 18" and/or 21" section heights.

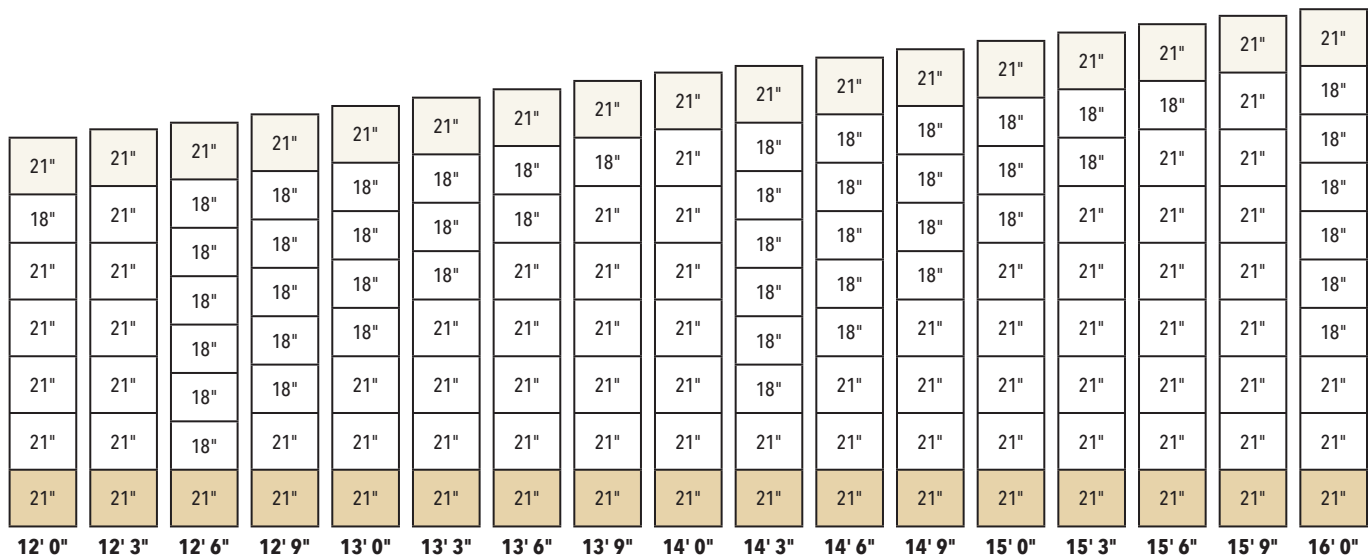
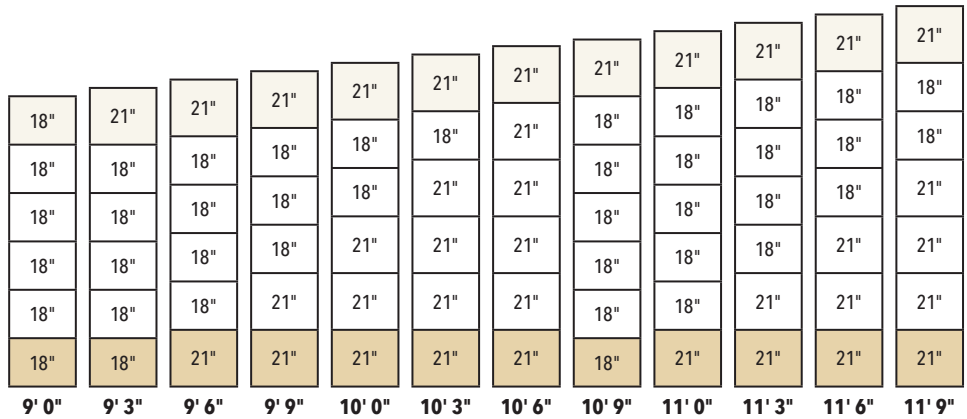
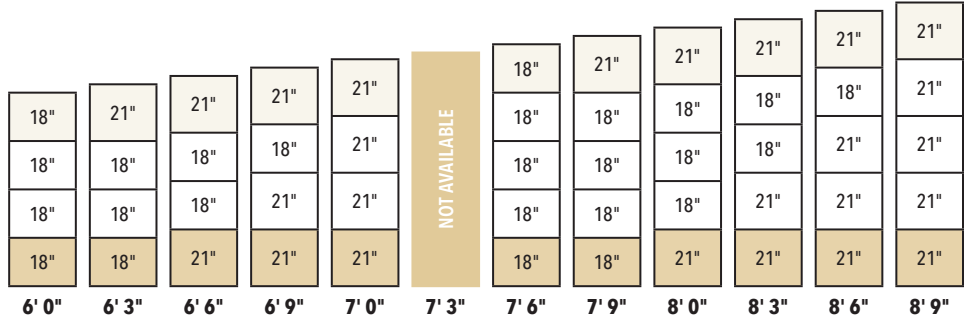
PANELS/WINDOWS WIDE

ELEGANT OR TRADITIONAL RAISED SHORT PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
6'2" - 7'10"	3
8'0" - 9'10"	4
10'0" - 11'10"	5
12'0" - 13'10"	6
14'0" - 15'10"	7
16'0" - 18'10"	8
19'0" - 19'10"	9
20'0" - 20'2"	10

ELEGANT OR TRADITIONAL LONG PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
8'0" - 11'2"	2
11'4" - 14'10"	3
15'0" - 18'10"	4
19'0" - 20'2"	5

MODELS 7200, 7203, 7130, 7133, 6200, 6203, 6130, 6133, 5500, 5503, 4200, 4203

SECTION STACKING CHART



- = Top section
Default window section
- = Intermediate section
- = Bottom section

ARTISTRY® STEEL - 3 LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

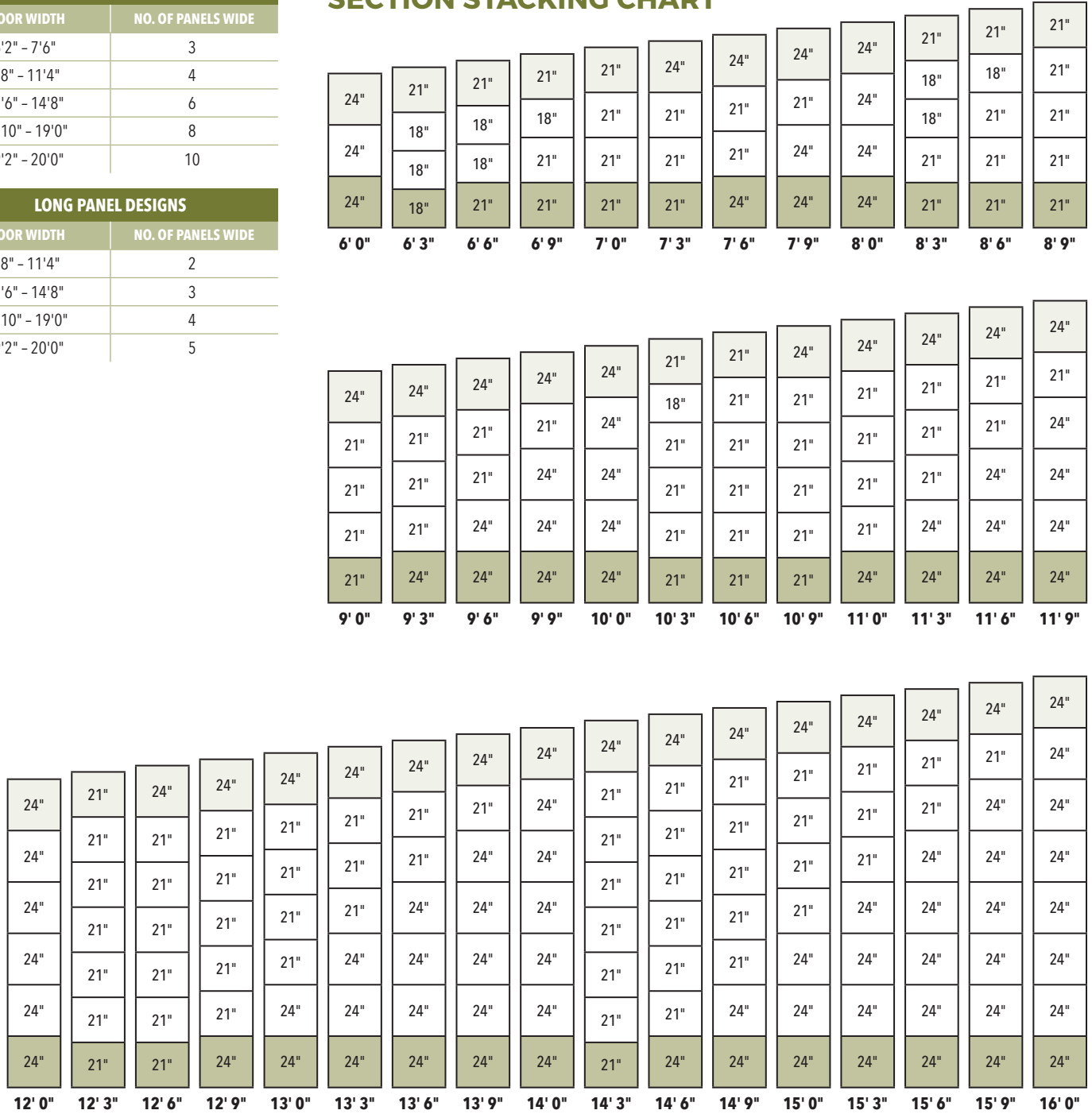
PANELS/WINDOWS WIDE

SHORT PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
6'2" - 7'6"	3
7'8" - 11'4"	4
11'6" - 14'8"	6
14'10" - 19'0"	8
19'2" - 20'0"	10

LONG PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" - 11'4"	2
11'6" - 14'8"	3
14'10" - 19'0"	4
19'2" - 20'0"	5

MODELS AR2SU, AR2LU, AR1SU, AR1LU, AR2SP, AR2LP, AR1SP, AR1LP

SECTION STACKING CHART



- = Top section
Default window section
- = Intermediate section
- = Bottom section

ARTISTRY® STEEL - 1 AND 2 LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

PANELS/WINDOWS WIDE

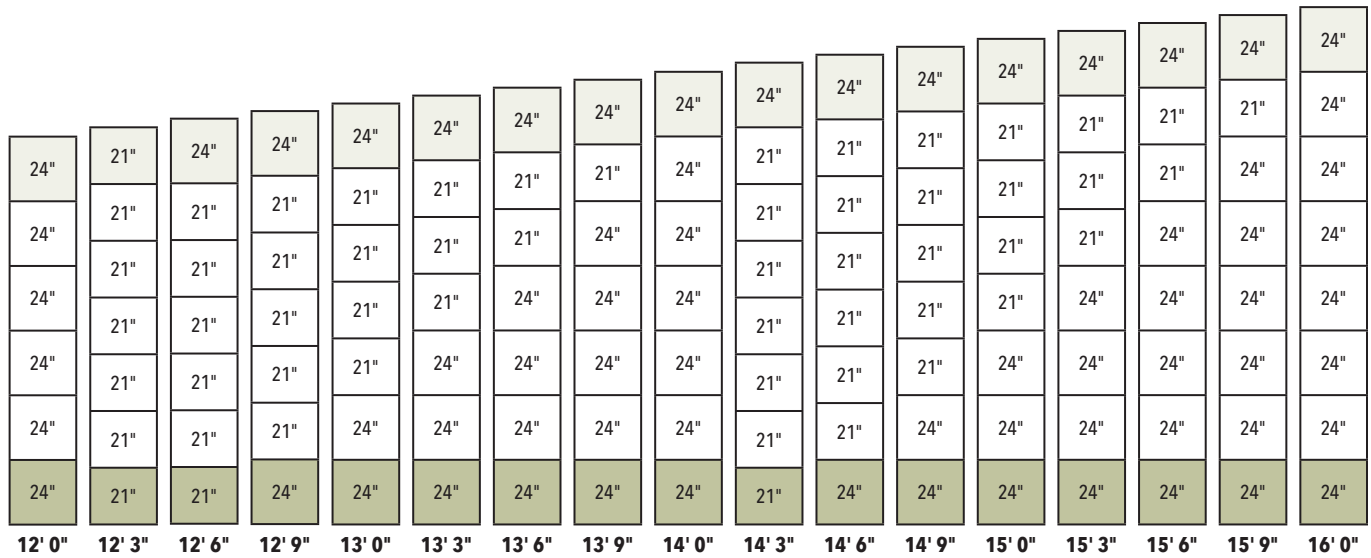
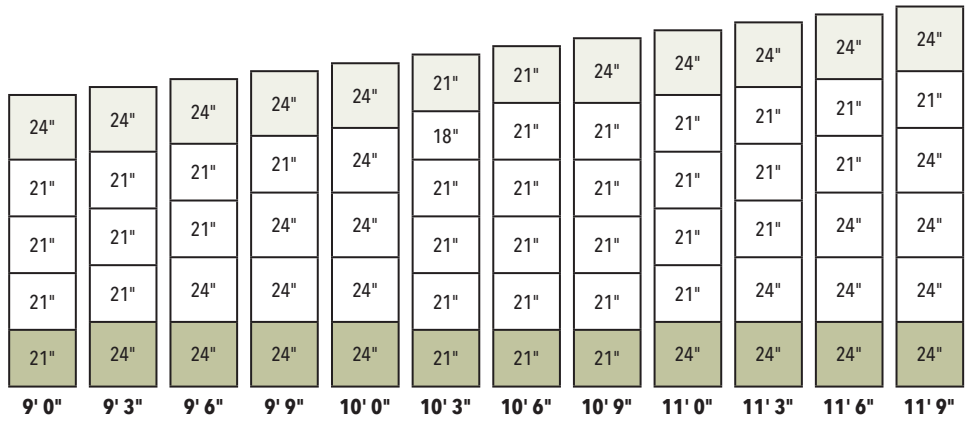
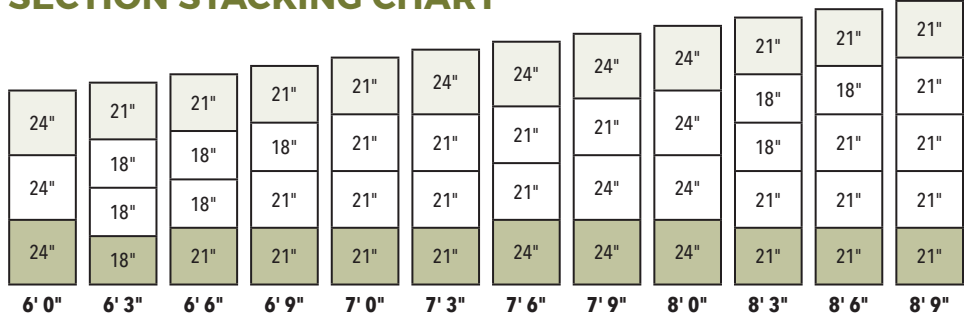
SHORT PANEL DESIGNS*	
DOOR WIDTH	NO. OF PANELS WIDE
6'2" - 7'6"	3
7'8" - 10'0"	4
11'6" - 14'6"	6
14'10" - 19'0"	8
19'2" - 20'0"	10

LONG PANEL DESIGNS*	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" - 10'0"	2
11'6" - 14'6"	3
14'10" - 19'0"	4
19'2" - 20'0"	5

*10'2" - 11'4" and 14'8" not available.

MODELS AR4S, AR4SV, AR4L, AR4LV, AR5S**, AR5SV**, AR5L, AR5LV

SECTION STACKING CHART



- = Top section
Default window section
- = Intermediate section
- = Bottom section

**Model AR5S and AR5SV WindCode will have different stacking due to section height limitations.

WESTPORT™ STEEL - 3 LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

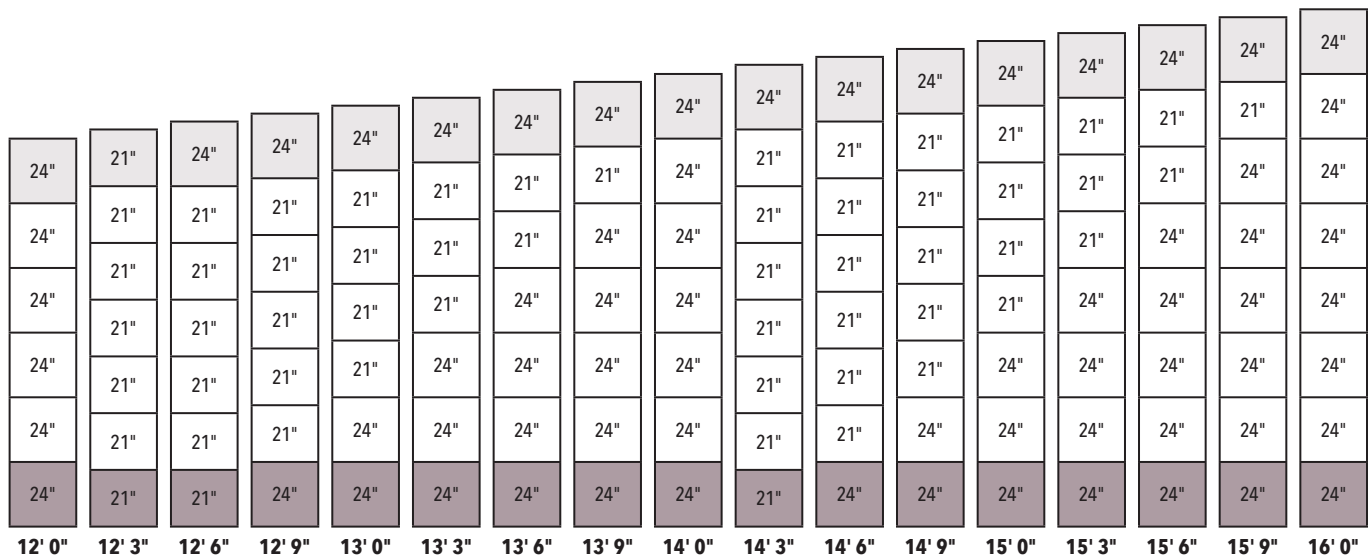
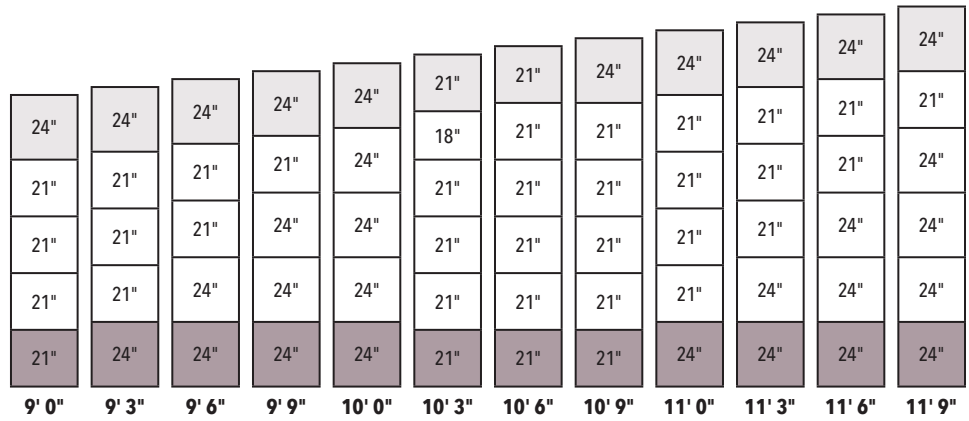
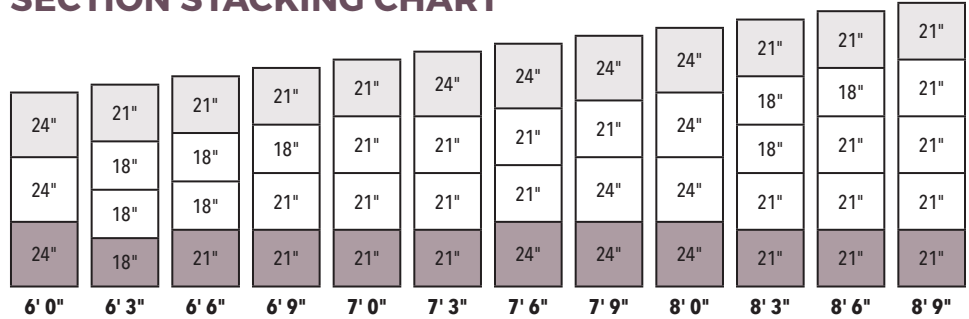
PANELS/WINDOWS WIDE

NARROW PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" - 11'4"	8
11'6" - 14'8"	12
14'10" - 19'0"	16
19'2" - 20'2"	20

EXTENDED PANEL DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" - 11'4"	2
11'6" - 14'8"	3
14'10" - 19'0"	4
19'2" - 20'2"	5

MODELS PR2NU, PR2EU, PR1NU, PR1EU

SECTION STACKING CHART



- = Top section
Default window section
- = Intermediate section
- = Bottom section

WESTPORT™ STEEL - 1 AND 2 LAYER

Door heights are determined by using a combination of 21" and/or 24" section heights.

PANELS/WINDOWS WIDE

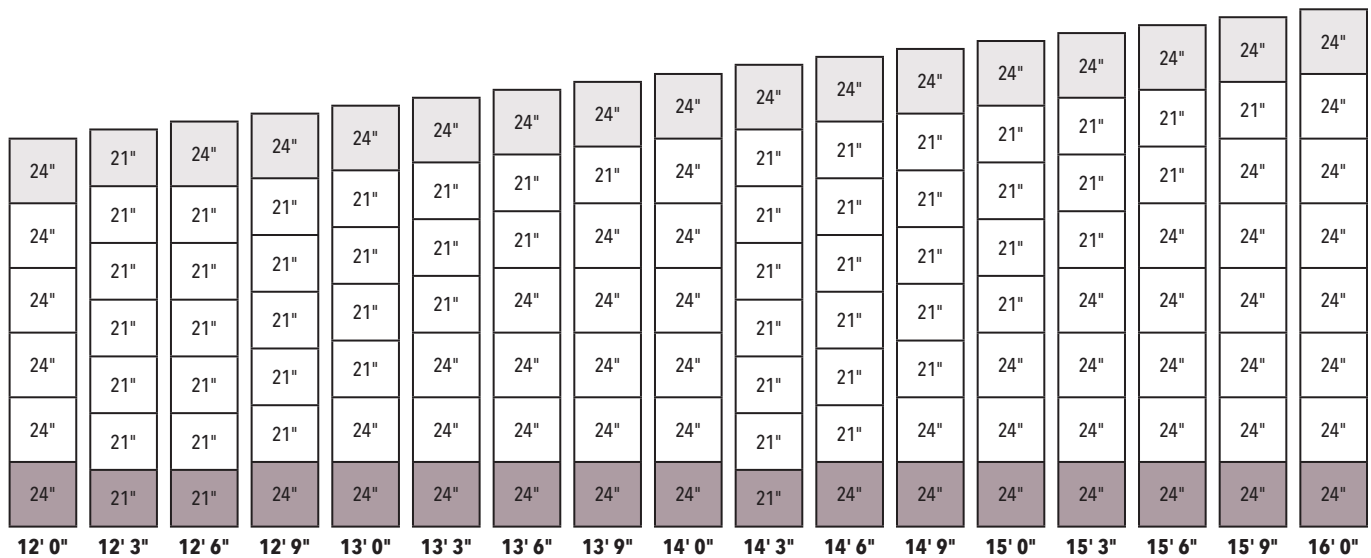
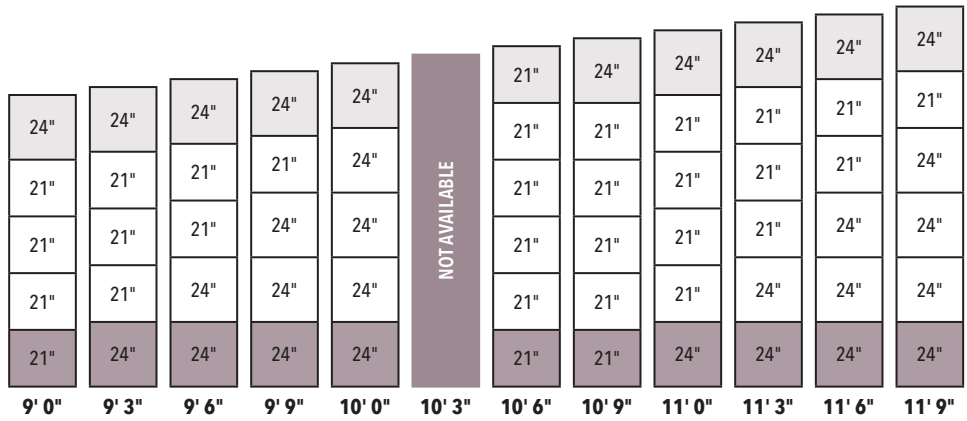
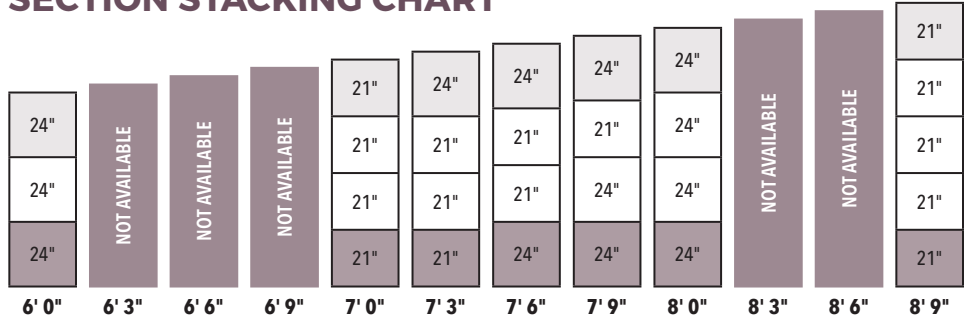
NARROW PANEL DESIGNS*	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" - 10'0"	8
11'6" - 14'6"	12
14'10" - 19'0"	16
19'2" - 20'2"	20

EXTENDED PANEL DESIGNS*	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" - 10'0"	2
11'6" - 14'6"	3
14'10" - 19'0"	4
19'2" - 20'2"	5

*10'2" - 11'4" and 14'8" not available.

MODELS PR4N, PR4E, PR4NV, PR4EV, PR5N, PR5E, PR5NV, PR5EV

SECTION STACKING CHART



- = Top section
Default window section
- = Intermediate section
- = Bottom section

CONTEMPORARY STEEL

Door heights are determined by using a combination of 18" and/or 21" section heights.

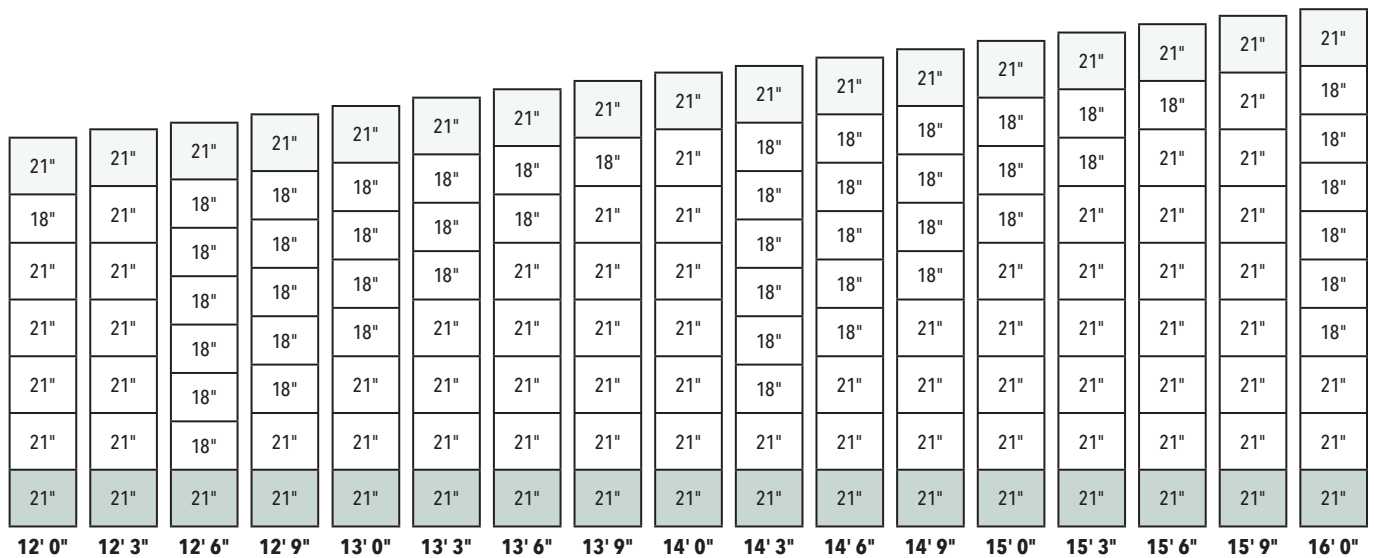
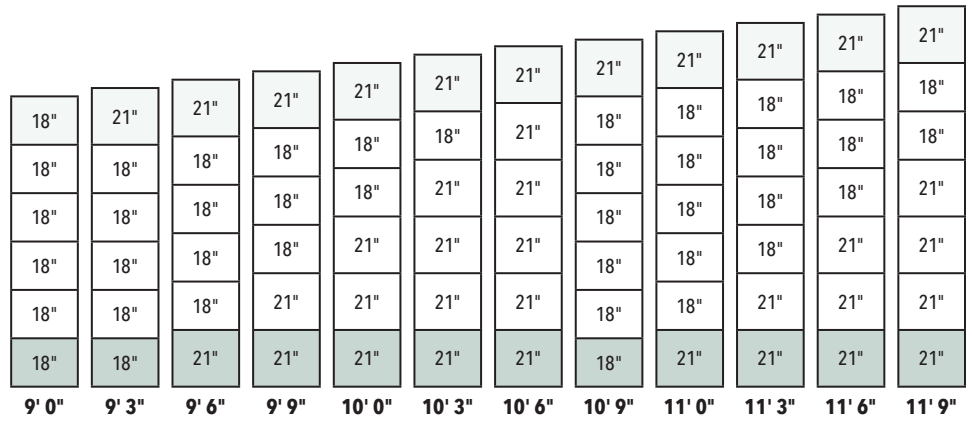
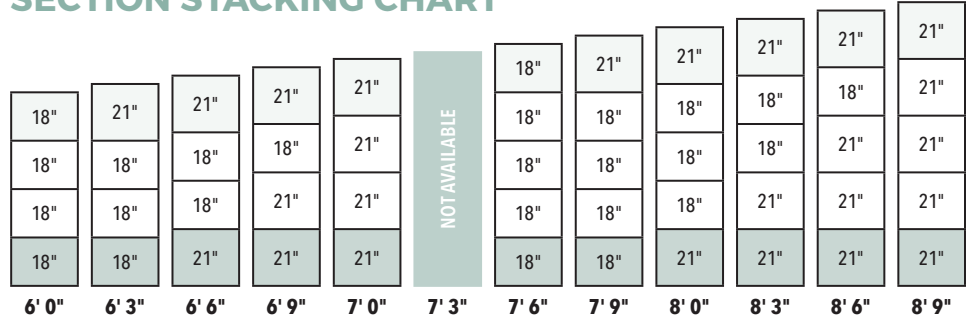
WINDOWS WIDE

CLEAR/DESIGNER INSERTS SHORT WINDOW DESIGNS	
DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" - 7'6"	3
7'8" - 11'8"	4
11'10" - 14'10"	6
15'0" - 19'0"	8
19'2" - 20'0"	10

CLEAR/DESIGNER INSERTS LONG WINDOW DESIGNS	
DOOR WIDTH	NO. OF WINDOWS WIDE
7'8" - 11'8"	2
11'10" - 14'10"	3
15'0" - 19'0"	4
19'2" - 20'0"	5

MODELS 7201, 7131, 6201, 6131

SECTION STACKING CHART



- = Top section
Default window section
- = Intermediate section
- = Bottom section

CONTEMPORARY STEEL

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

PANELS/WINDOWS WIDE

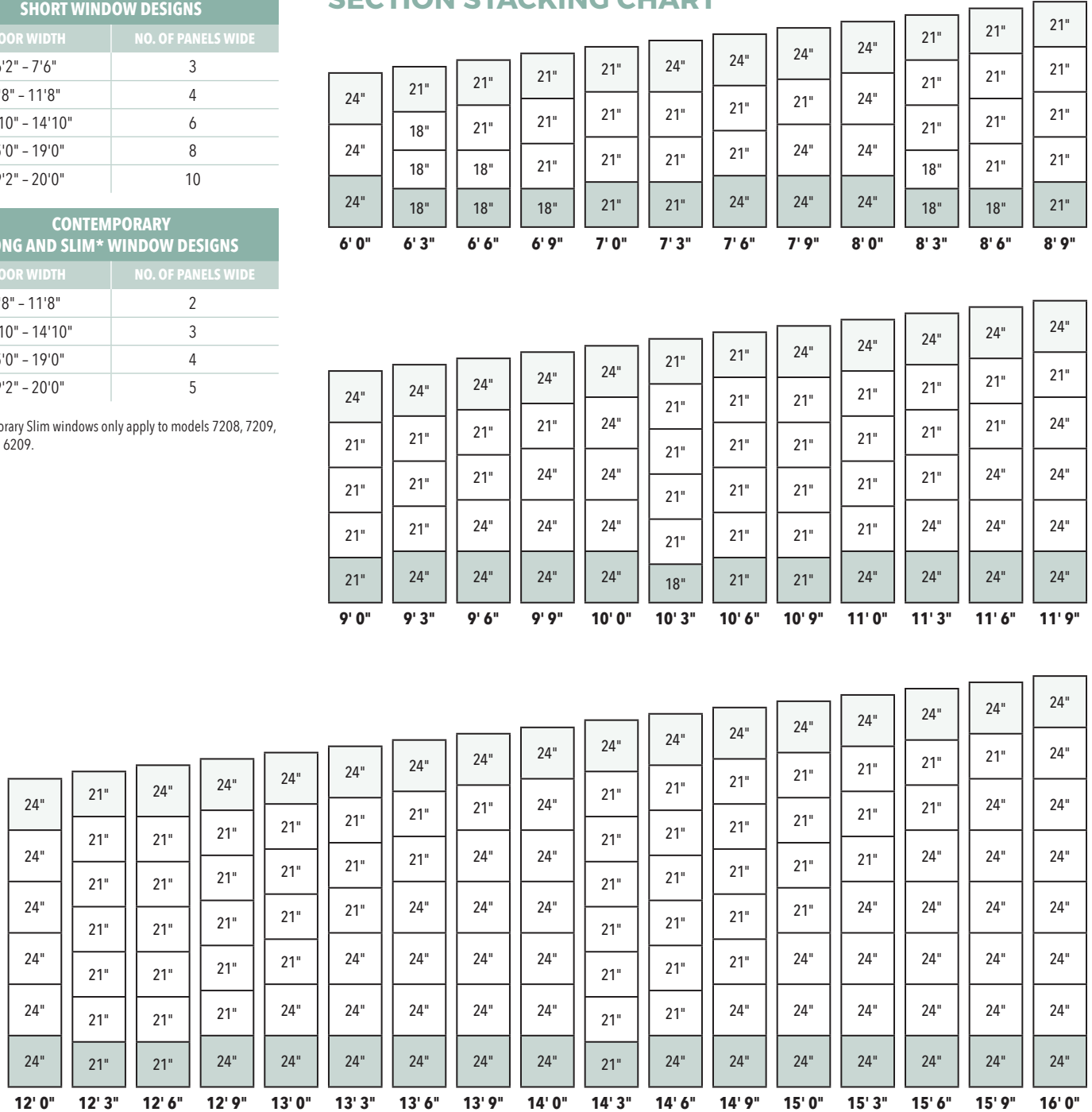
CONTEMPORARY SHORT WINDOW DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
6'2" - 7'6"	3
7'8" - 11'8"	4
11'10" - 14'10"	6
15'0" - 19'0"	8
19'2" - 20'0"	10

CONTEMPORARY LONG AND SLIM* WINDOW DESIGNS	
DOOR WIDTH	NO. OF PANELS WIDE
7'8" - 11'8"	2
11'10" - 14'10"	3
15'0" - 19'0"	4
19'2" - 20'0"	5

*Contemporary Slim windows only apply to models 7208, 7209, 6208 and 6209.

MODELS 7208, 7138, 7209, 7139, 6208, 6138, 6209

SECTION STACKING CHART



- = Top section
Default window section
- = Intermediate section
- = Bottom section

CONTEMPORARY STEEL

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

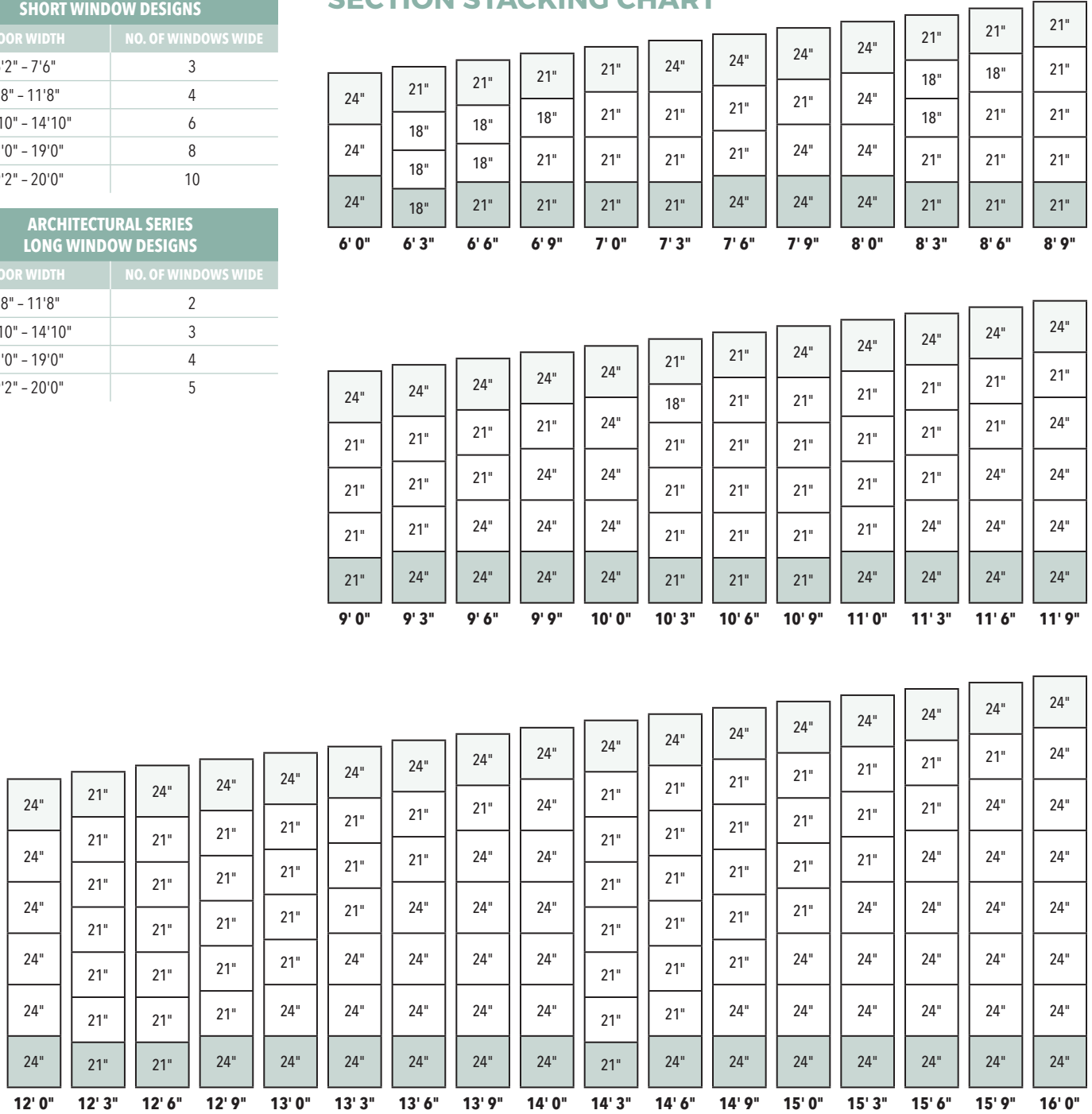
WINDOWS WIDE

ARCHITECTURAL SERIES SHORT WINDOW DESIGNS	
DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" - 7'6"	3
7'8" - 11'8"	4
11'10" - 14'10"	6
15'0" - 19'0"	8
19'2" - 20'0"	10

ARCHITECTURAL SERIES LONG WINDOW DESIGNS	
DOOR WIDTH	NO. OF WINDOWS WIDE
7'8" - 11'8"	2
11'10" - 14'10"	3
15'0" - 19'0"	4
19'2" - 20'0"	5

MODELS 7202, 7132, 6202, 6132, 6205

SECTION STACKING CHART



- = Top section
Default window section
- = Intermediate section
- = Bottom section

GLENMOOR™ CARRIAGE HOUSE 5-LAYER AND 4-LAYER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

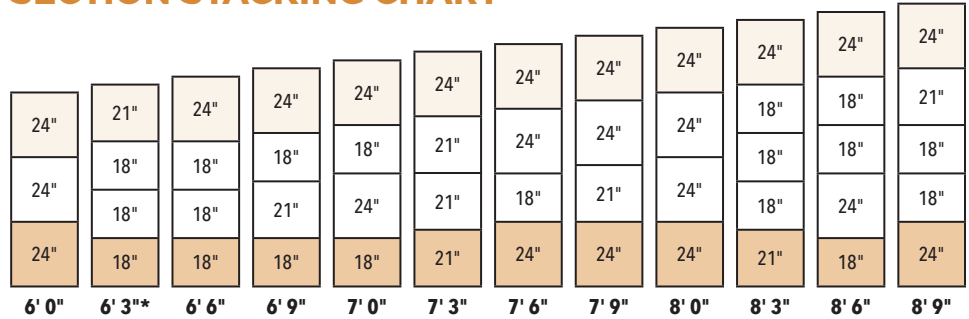
WINDOWS WIDE

DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" - 7'10"	2
8'0" - 10'2"	2
10'4" - 11'10"	3
12'0" - 13'10"	3
14'0" - 14'10"	3
15'0" - 18'10"	4
19'0" - 19'10"	4
20'0" - 20'2"	4

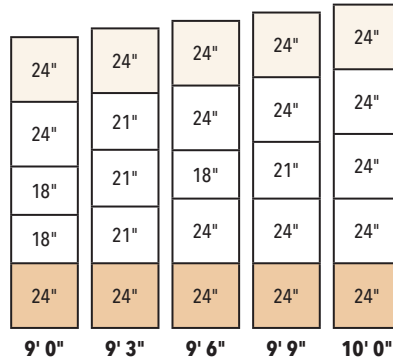
Windows only apply to Series 1 and 2.

SERIES 1 AND 2

SECTION STACKING CHART

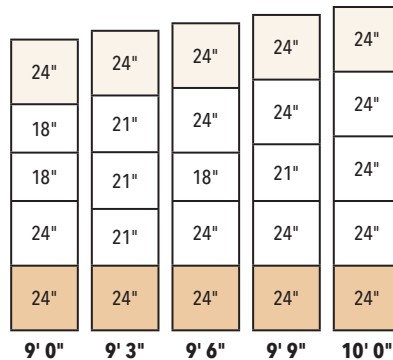
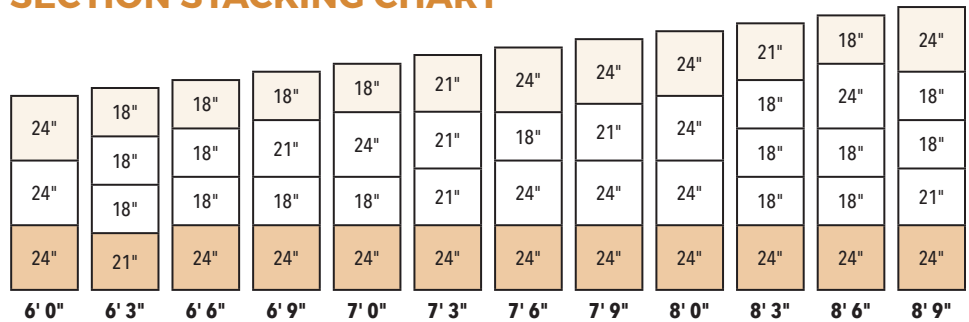





*6'3" high doors not available with windows.



SERIES 3

SECTION STACKING CHART



-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

GLENMOOR™ CHEVRON

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

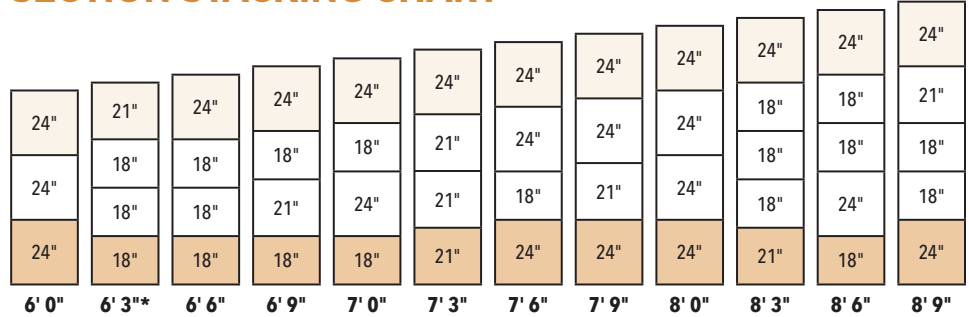
WINDOWS WIDE

DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" - 7'10"	2
8'0" - 10'2"	2
10'4" - 11'10"	3
12'0" - 13'10"	3
14'0" - 14'10"	3
15'0" - 18'10"	4
19'0" - 20'0"	4

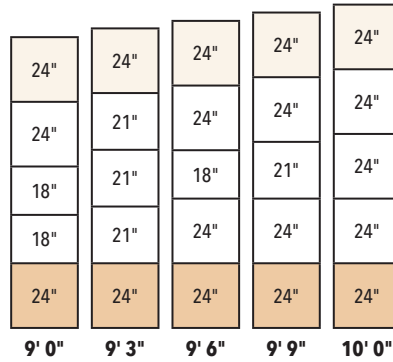
Windows only apply to Series 1.

SERIES 1 (DESIGNS 11, 12, 13)

SECTION STACKING CHART

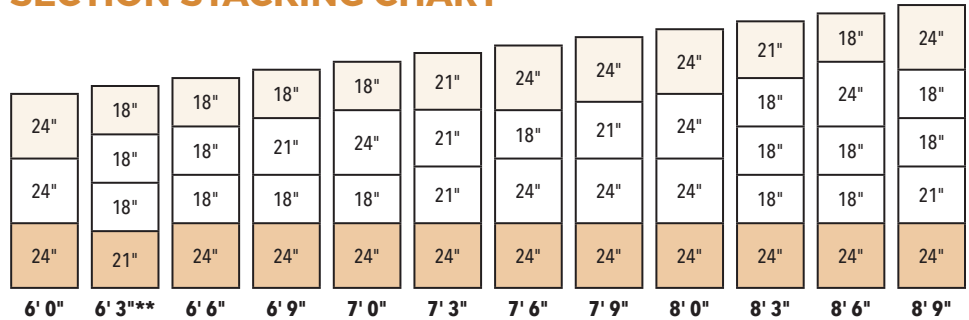


*6'3" high doors not available with windows.

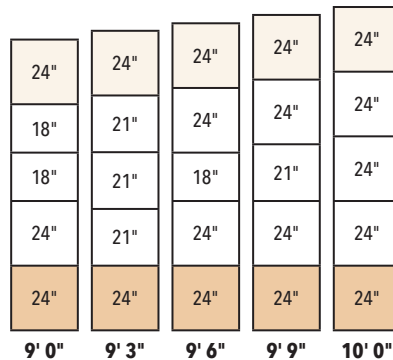





SERIES 3 (DESIGNS 31, 32, 33, 36, 37)

SECTION STACKING CHART



**Special crossbuck required for 21" section on 6'3" high doors.



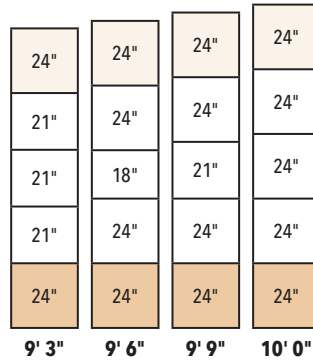
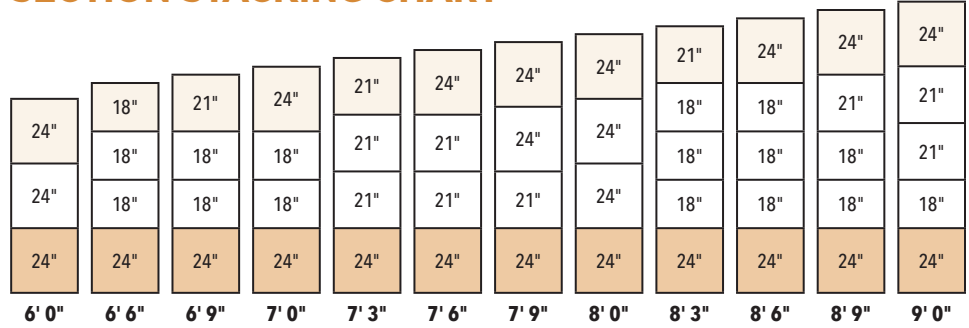
-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

GLENMOOR™ LOUVER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

SERIES 4 (DESIGN 41) AND SERIES 5 (DESIGN 51)

SECTION STACKING CHART



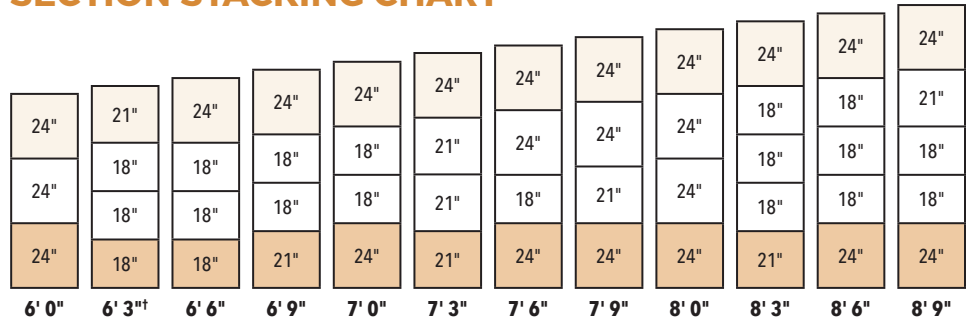
WINDOWS WIDE

DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" - 7'10"	2
8'0" - 10'2"	2
10'4" - 11'10"	3
12'0" - 13'10"	3
14'0" - 14'10"	3
15'0" - 18'10"	4
19'0" - 19'10"	4
20'0" - 20'2"	4

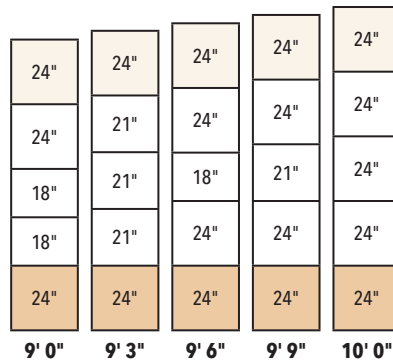
Windows only apply to Design 52.




SERIES 4 (DESIGN 42) AND SERIES 5 (DESIGN 52)

SECTION STACKING CHART



[†]6'3" high doors not available with windows.



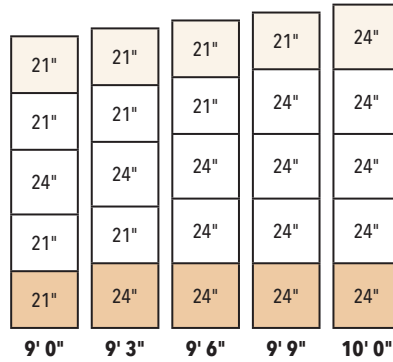
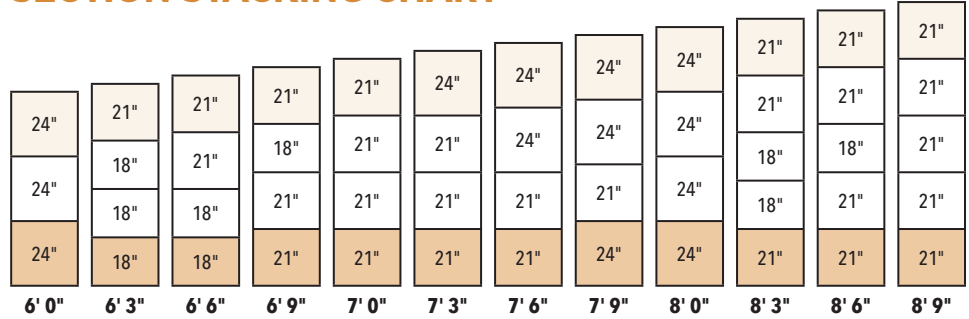
-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

GLENMOOR™ LOUVER

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

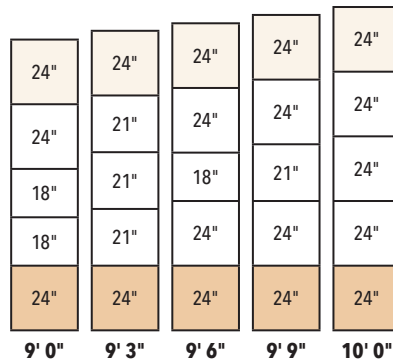
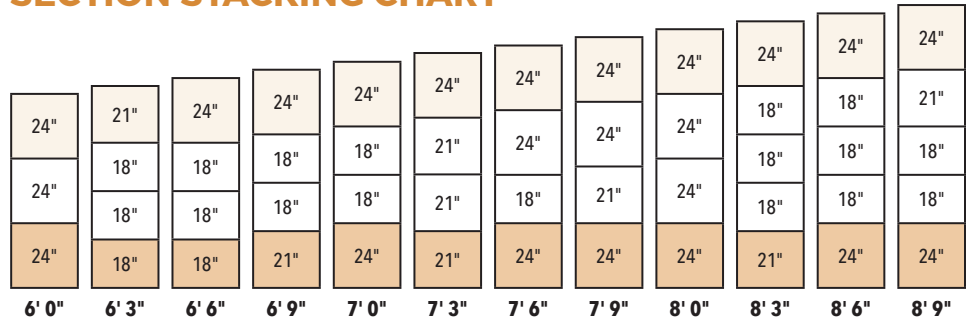
SERIES 4 (DESIGN 43) AND SERIES 5 (DESIGN 53)




SECTION STACKING CHART



SERIES 4 (DESIGN 44) AND SERIES 5 (DESIGN 54)

SECTION STACKING CHART



-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

GLENMOOR™ LOUVER




Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

SERIES 4 (DESIGN 45) AND SERIES 5 (DESIGN 55)

SECTION STACKING CHART

24"	21"	21"	21"	24"	24"	24"	24"	24"	21"	21"	24"
24"	18"	18"	18"	18"	18"	21"	21"	24"	18"	21"	18"
24"	18"	18"	21"	21"	21"	21"	24"	24"	18"	18"	21"
24"	18"	21"	21"	21"	24"	24"	24"	24"	21"	21"	18"
24"	18"	21"	21"	21"	24"	24"	24"	24"	21"	21"	24"
6' 0"	6' 3"	6' 6"	6' 9"	7' 0"	7' 3"	7' 6"	7' 9"	8' 0"	8' 3"	8' 6"	8' 9"

24"	24"	24"	24"	24"
21"	21"	24"	24"	24"
18"	21"	18"	21"	24"
21"	21"	24"	24"	24"
24"	24"	24"	24"	24"
9' 0"	9' 3"	9' 6"	9' 9"	10' 0"

-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

GLENMOOR™ ELEMENTS

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

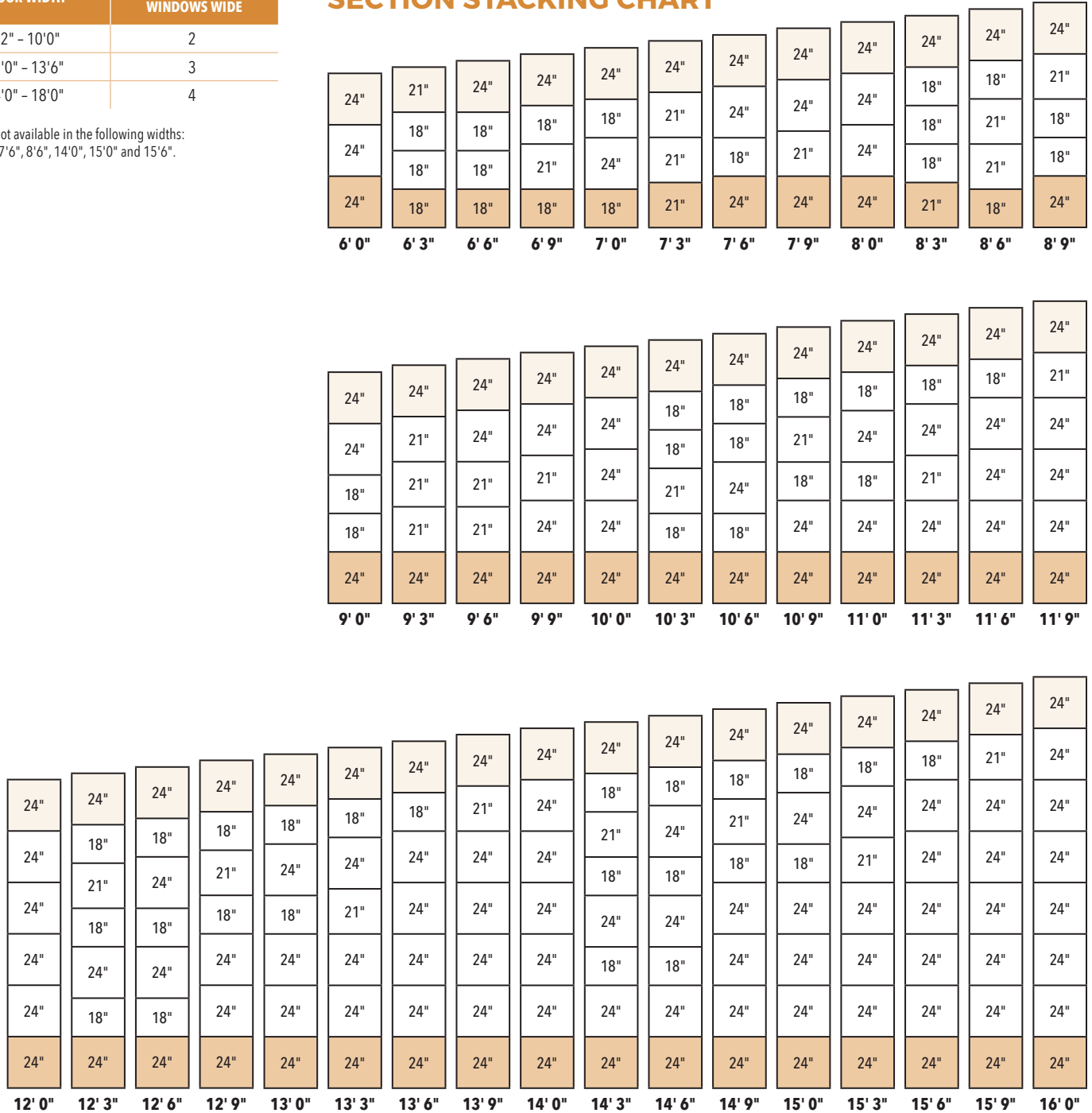
PANELS/WINDOWS WIDE

DOOR WIDTH	NO. OF PANELS OR WINDOWS WIDE
6'2" - 10'0"	2
12'0" - 13'6"	3
14'0" - 18'0"	4

Windows not available in the following widths: 6'2", 7'0", 7'6", 8'6", 14'0", 15'0" and 15'6".

SERIES 1 (DESIGNS 11, 12, 13) AND SERIES 2 (DESIGNS 21, 22, 23)

SECTION STACKING CHART



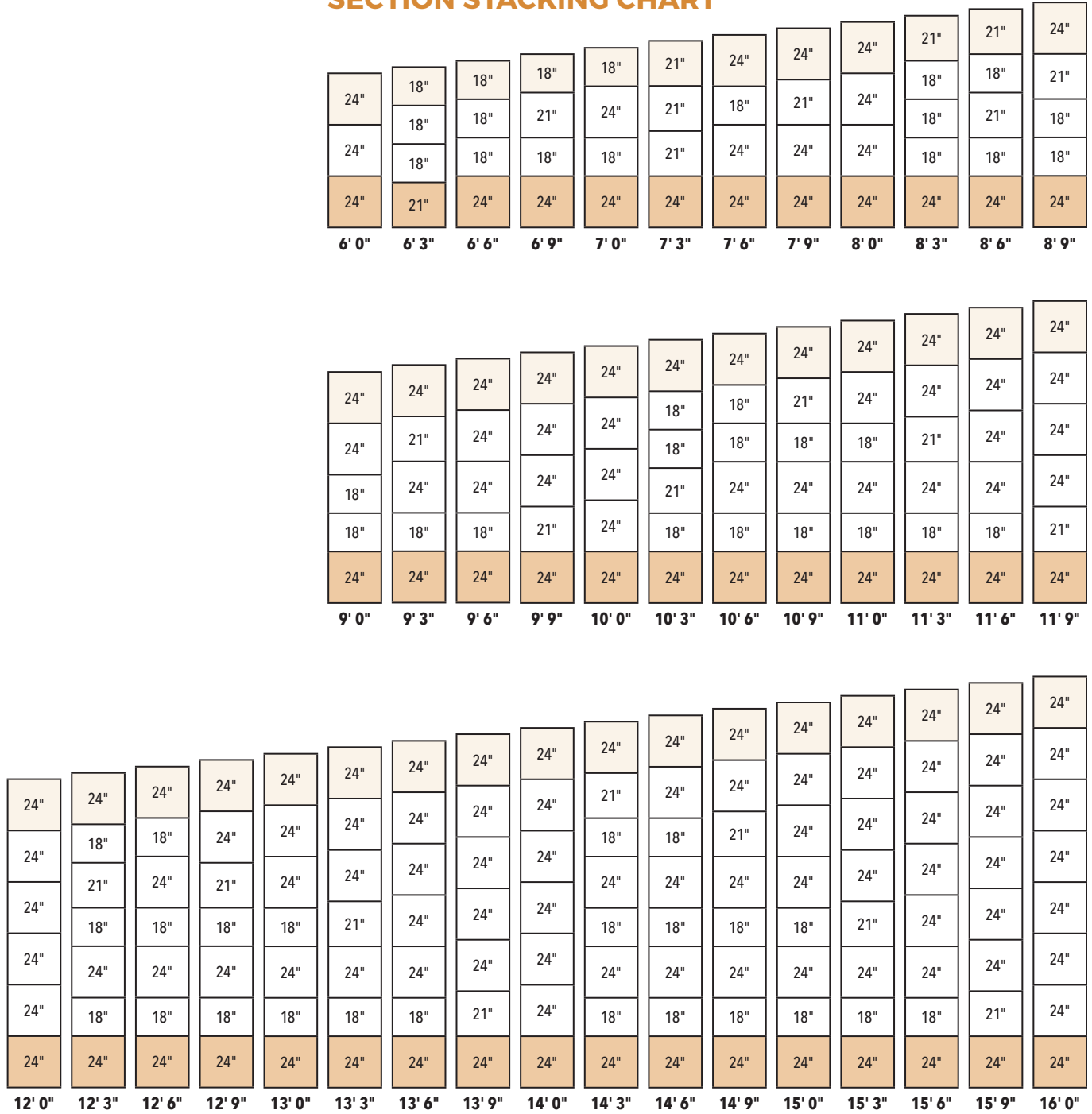
- = Top section
Default window section
- = Intermediate section
- = Bottom section

GLENMOOR™ ELEMENTS

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

SERIES 3 (DESIGNS 31, 32, 33, 34, 35, 36, 38)

SECTION STACKING CHART



- = Top section
Default window section
- = Intermediate section
- = Bottom section

GLENMOOR™ MODERN

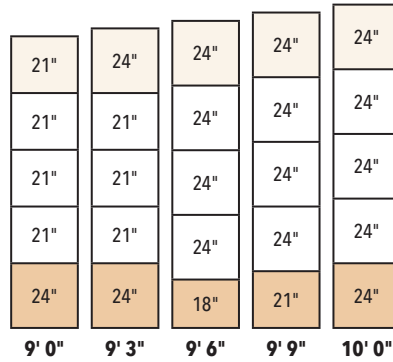
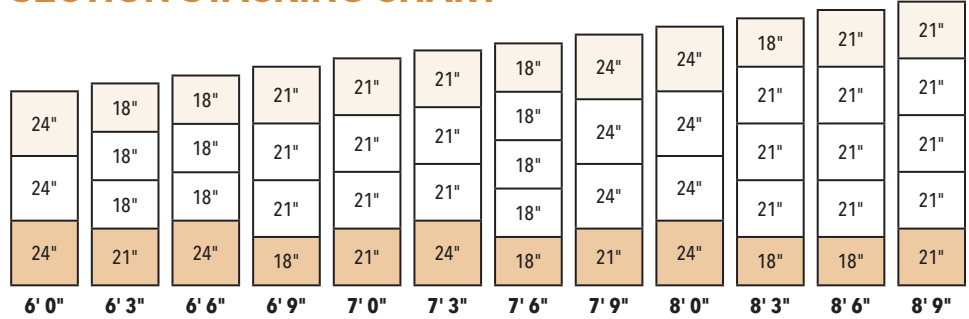
Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

WINDOWS WIDE

DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" - 7'10"	2
8'0" - 10'2"	2
10'4" - 11'10"	3
12'0" - 13'10"	3
14'0" - 14'10"	3
15'0" - 18'10"	4
19'0" - 19'10"	4
20'0" - 20'2"	4

3" PLANK DESIGN

SECTION STACKING CHART

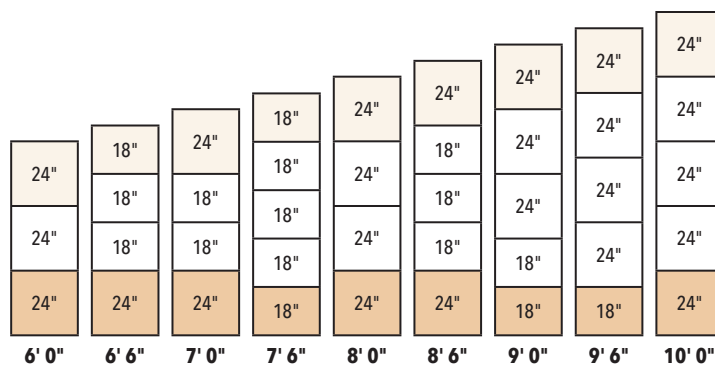





WINDOWS WIDE

DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" - 7'10"	2
8'0" - 10'2"	2
10'4" - 11'10"	3
12'0" - 13'10"	3
14'0" - 14'10"	3
15'0" - 18'10"	4
19'0" - 19'10"	4
20'0" - 20'2"	4

6" PLANK DESIGN

SECTION STACKING CHART



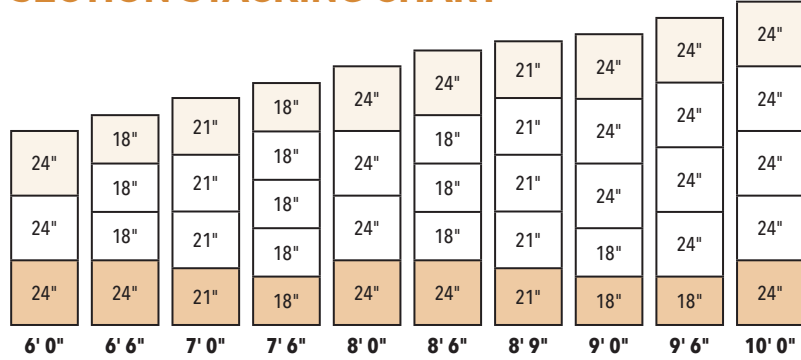
-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

GLENMOOR™ MODERN

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

METAL (ALUMINUM) INLAY DESIGN

SECTION STACKING CHART

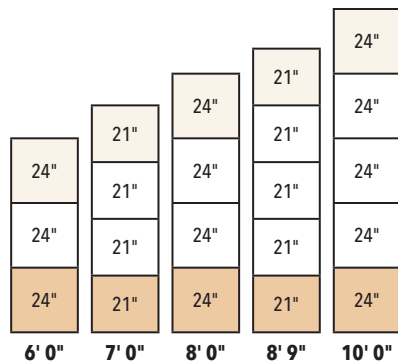





WINDOWS WIDE

DOOR WIDTH	NO. OF WINDOWS WIDE
6'2" - 7'10"	2
8'0" - 9'10"	2
10'0" - 11'10"	3
12'0" - 13'10"	3
14'0" - 15'10"	3
16'0" - 18'10"	4
19'0" - 19'10"	4
20'0" - 20'2"	4

FULL-VIEW DESIGN

SECTION STACKING CHART



-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

SETTLERS®

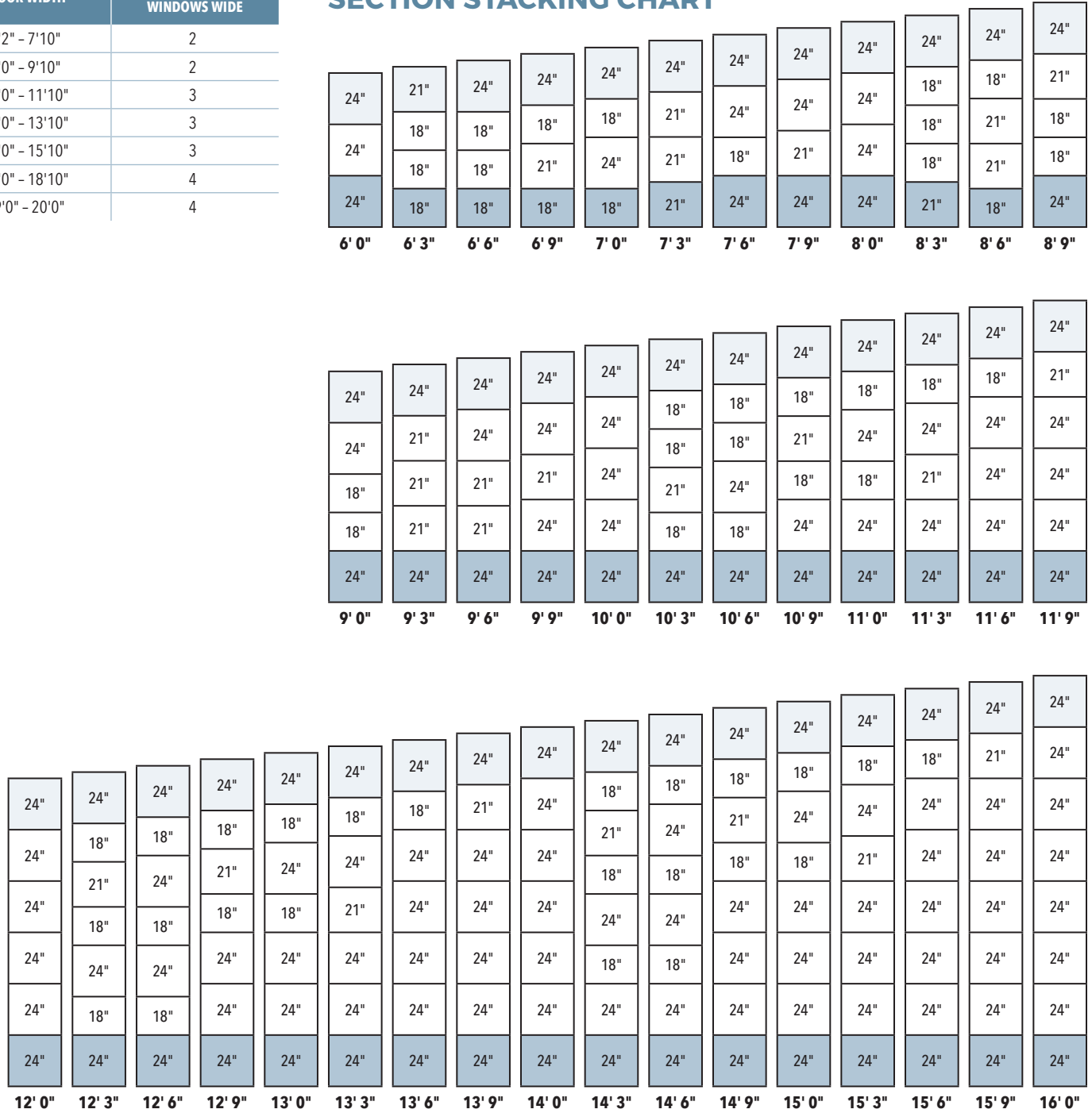
Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

PANELS/WINDOWS WIDE

DOOR WIDTH	NO. OF PANELS OR WINDOWS WIDE
6'2" - 7'10"	2
8'0" - 9'10"	2
10'0" - 11'10"	3
12'0" - 13'10"	3
14'0" - 15'10"	3
16'0" - 18'10"	4
19'0" - 20'0"	4

DESIGNS 11, 12, 13, 21, 22, 23

SECTION STACKING CHART



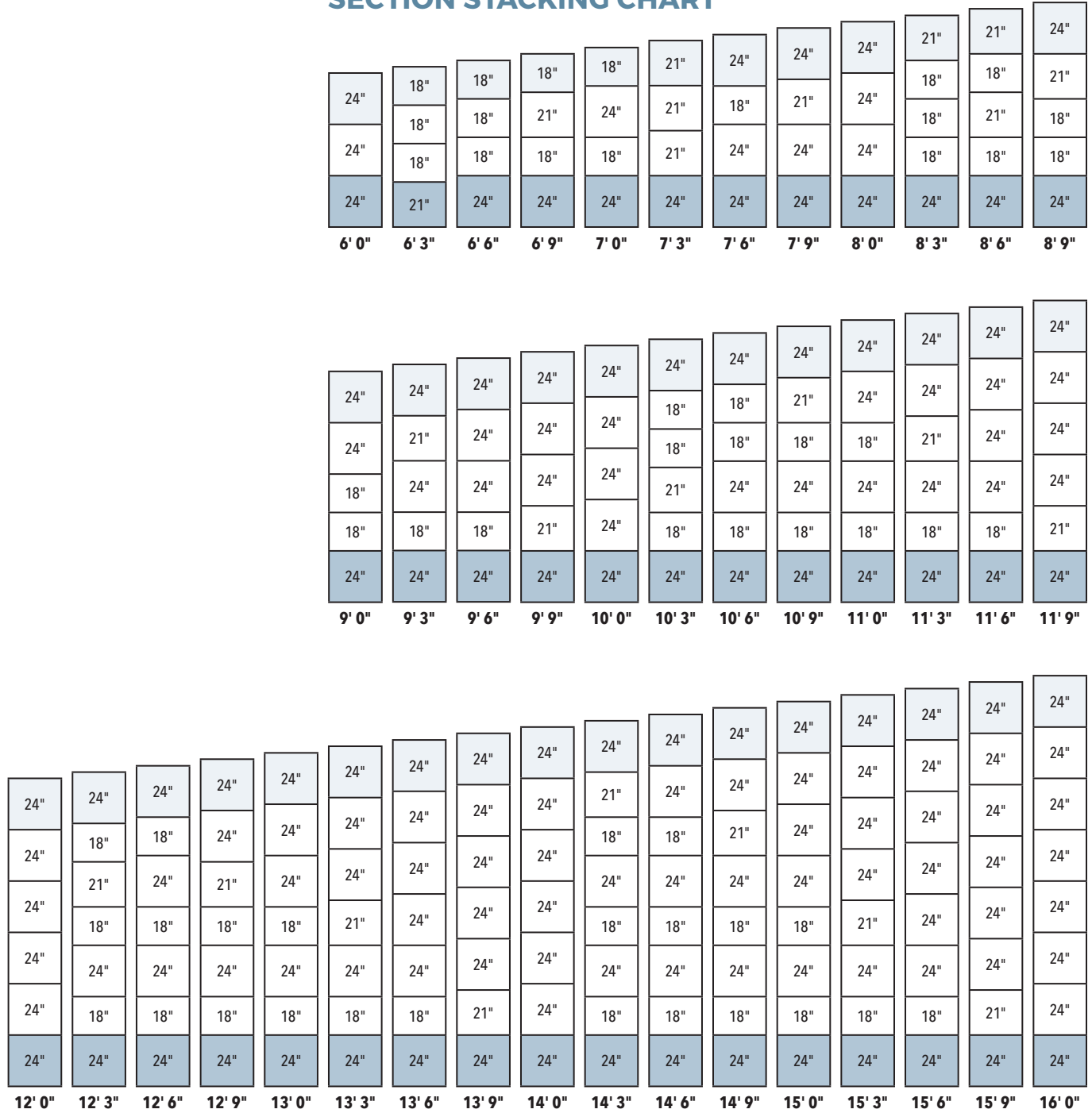
- = Top section
Default window section
- = Intermediate section
- = Bottom section

SETTLERS®

Door heights are determined by using a combination of 18", 21" and/or 24" section heights.

DESIGNS 31, 32, 33, 34, 35, 36, 41, 42, 43

SECTION STACKING CHART



- = Top section
Default window section
- = Intermediate section
- = Bottom section

CONTEMPORARY ALUMINUM

Door heights are determined by using a combination of section heights (available in 3" increments).

PANELS WIDE

DOOR WIDTH	NO. OF PANELS WIDE
4'0" - 4'8"	1
4'9" - 9'2"	2
9'3" - 13'2"	3
13'3" - 16'2"	4
16'3" - 20'2"	5

MODELS AX/AXU

SECTION STACKING CHART



- = Top section
Default window section
- = Intermediate section
- = Bottom section

CONTEMPORARY ALUMINUM SLEEK

Door heights are determined by using a combination of section heights (available in 1" increments).

PANELS WIDE

MODELS AZ5, AZ5U*	
DOOR WIDTH	NO. OF PANELS WIDE
4'0" - 10'2"	1
10'3" - 20'2"	2

MODELS AZ6, AZ6U*	
DOOR WIDTH	NO. OF PANELS WIDE
4'0" - 9'2"	1
9'3" - 17'2"	2
17'3" - 20'2"	3

MODELS AZ5, AZ5U, AZ6, AZ6U




SECTION STACKING CHART

16.750"	17.125"	17.437"	17.750"	18.125"	18.437"	18.750"	19.125"	19.437"	NOT AVAILABLE	NOT AVAILABLE	NOT AVAILABLE
14.500"	14.875"	15.187"	15.500"	15.875"	16.187"	16.500"	16.875"	17.187"			
16.750"	17.125"	17.437"	17.750"	18.125"	18.437"	18.750"	19.125"	19.437"			
4' 0"	4' 1"	4' 2"	4' 3"	4' 4"	4' 5"	4' 6"	4' 7"	4' 8"	4' 9"	4' 10"	4' 11"

16.125"	16.375"	16.625"	16.875"	17.125"	17.375"	17.625"	17.875"	18.125"	18.375"	18.625"	18.875"	19.125"	19.375"	19.625"	16.375"	16.562"
13.875"	14.125"	14.375"	14.625"	14.875"	15.125"	15.375"	15.625"	15.875"	16.125"	16.375"	16.625"	16.875"	17.125"	17.375"	14.125"	14.312"
13.875"	14.125"	14.375"	14.625"	14.875"	15.125"	15.375"	15.625"	15.875"	16.125"	16.375"	16.625"	16.875"	17.125"	17.375"	14.125"	14.312"
16.125"	16.375"	16.625"	16.875"	17.125"	17.375"	17.625"	17.875"	18.125"	18.375"	18.625"	18.875"	19.125"	19.375"	19.625"	16.375"	16.562"
5' 0"	5' 1"	5' 2"	5' 3"	5' 4"	5' 5"	5' 6"	5' 7"	5' 8"	5' 9"	5' 10"	5' 11"	6' 0"	6' 1"	6' 2"	6' 3"	6' 4"

16.750"	16.968"	17.156"	17.375"	17.562"	17.750"	17.968"	18.156"	18.375"	18.562"	18.750"	18.968"	19.156"	16.500"	16.687"	16.843"	17.000"
14.500"	14.718"	14.906"	15.125"	15.312"	15.500"	15.718"	15.906"	16.125"	16.312"	16.500"	16.718"	16.906"	14.250"	14.437"	14.593"	14.750"
14.500"	14.718"	14.906"	15.125"	15.312"	15.500"	15.718"	15.906"	16.125"	16.312"	16.500"	16.718"	16.906"	14.250"	14.437"	14.593"	14.750"
14.500"	14.718"	14.906"	15.125"	15.312"	15.500"	15.718"	15.906"	16.125"	16.312"	16.500"	16.718"	16.906"	14.250"	14.437"	14.593"	14.750"
16.750"	16.968"	17.156"	17.375"	17.562"	17.750"	17.968"	18.156"	18.375"	18.562"	18.750"	18.968"	19.156"	16.500"	16.687"	16.843"	17.000"
6' 5"	6' 6"	6' 7"	6' 8"	6' 9"	6' 10"	6' 11"	7' 0"	7' 1"	7' 2"	7' 3"	7' 4"	7' 5"	7' 6"	7' 7"	7' 8"	7' 9"

17.187"	17.343"	17.500"	17.687"	17.843"	18.000"	18.187"	18.343"	16.187"	16.343"	16.468"	16.625"	16.750"	16.906"	17.062"	17.187"	17.343"
14.937"	15.093"	15.250"	15.437"	15.593"	15.750"	15.937"	16.093"	13.937"	14.093"	14.218"	14.375"	14.500"	14.656"	14.812"	14.937"	15.093"
14.937"	15.093"	15.250"	15.437"	15.593"	15.750"	15.937"	16.093"	13.937"	14.093"	14.218"	14.375"	14.500"	14.656"	14.812"	14.937"	15.093"
14.937"	15.093"	15.250"	15.437"	15.593"	15.750"	15.937"	16.093"	13.937"	14.093"	14.218"	14.375"	14.500"	14.656"	14.812"	14.937"	15.093"
14.937"	15.093"	15.250"	15.437"	15.593"	15.750"	15.937"	16.093"	13.937"	14.093"	14.218"	14.375"	14.500"	14.656"	14.812"	14.937"	15.093"
17.187"	17.343"	17.500"	17.687"	17.843"	18.000"	18.187"	18.343"	16.187"	16.343"	16.468"	16.625"	16.750"	16.906"	17.062"	17.187"	17.343"
7' 10"	7' 11"	8' 0"	8' 1"	8' 2"	8' 3"	8' 4"	8' 5"	8' 6"	8' 7"	8' 8"	8' 9"	8' 10"	8' 11"	9' 0"	9' 1"	9' 2"

-  = Top section
Default window section
-  = Intermediate section
-  = Bottom section

*Up to 14'2" require single end stiles.
8'9" to 9'0" require double end stiles.
14'3" and over require double end stiles.

CONTEMPORARY ALUMINUM SLEEK

Door heights are determined by using a combination of section heights (available in 1" increments).

MODELS AZ5, AZ5U, AZ6, AZ6U

SECTION STACKING CHART

17.468"	17.625"	17.750"	17.906"	18.062"	18.187"	16.312"	16.437"	16.562"	16.687"	16.812"	16.937"
15.218"	15.375"	15.500"	15.656"	15.812"	15.937"	14.062"	14.187"	14.312"	14.437"	14.562"	14.687"
15.218"	15.375"	15.500"	15.656"	15.812"	15.937"	14.062"	14.187"	14.312"	14.437"	14.562"	14.687"
15.218"	15.375"	15.500"	15.656"	15.812"	15.937"	14.062"	14.187"	14.312"	14.437"	14.562"	14.687"
15.218"	15.375"	15.500"	15.656"	15.812"	15.937"	14.062"	14.187"	14.312"	14.437"	14.562"	14.687"
15.218"	15.375"	15.500"	15.656"	15.812"	15.937"	14.062"	14.187"	14.312"	14.437"	14.562"	14.687"
15.218"	15.375"	15.500"	15.656"	15.812"	15.937"	14.062"	14.187"	14.312"	14.437"	14.562"	14.687"
17.468"	17.625"	17.750"	17.906"	18.062"	18.187"	16.312"	16.437"	16.562"	16.687"	16.812"	16.937"
9' 3"	9' 4"	9' 5"	9' 6"	9' 7"	9' 8"	9' 9"	9' 10"	9' 11"	10' 0"	10' 1"	10' 2"

17.062"	17.187"	17.312"	17.437"	17.562"	17.687"	17.812"	17.937"	18.062"	16.437"	16.531"	16.656"	16.750"	16.875"	17.000"	17.093"	17.218"
14.812"	14.937"	15.062"	15.187"	15.312"	15.437"	15.562"	15.687"	15.812"	14.187"	14.281"	14.406"	14.500"	14.625"	14.750"	14.843"	14.968"
14.812"	14.937"	15.062"	15.187"	15.312"	15.437"	15.562"	15.687"	15.812"	14.187"	14.281"	14.406"	14.500"	14.625"	14.750"	14.843"	14.968"
14.812"	14.937"	15.062"	15.187"	15.312"	15.437"	15.562"	15.687"	15.812"	14.187"	14.281"	14.406"	14.500"	14.625"	14.750"	14.843"	14.968"
14.812"	14.937"	15.062"	15.187"	15.312"	15.437"	15.562"	15.687"	15.812"	14.187"	14.281"	14.406"	14.500"	14.625"	14.750"	14.843"	14.968"
14.812"	14.937"	15.062"	15.187"	15.312"	15.437"	15.562"	15.687"	15.812"	14.187"	14.281"	14.406"	14.500"	14.625"	14.750"	14.843"	14.968"
14.812"	14.937"	15.062"	15.187"	15.312"	15.437"	15.562"	15.687"	15.812"	14.187"	14.281"	14.406"	14.500"	14.625"	14.750"	14.843"	14.968"
14.812"	14.937"	15.062"	15.187"	15.312"	15.437"	15.562"	15.687"	15.812"	14.187"	14.281"	14.406"	14.500"	14.625"	14.750"	14.843"	14.968"
17.062"	17.187"	17.312"	17.437"	17.562"	17.687"	17.812"	17.937"	18.062"	16.437"	16.531"	16.656"	16.750"	16.875"	17.000"	17.093"	17.218"
10' 3"	10' 4"	10' 5"	10' 6"	10' 7"	10' 8"	10' 9"	10' 10"	10' 11"	11' 0"	11' 1"	11' 2"	11' 3"	11' 4"	11' 5"	11' 6"	11' 7"

17.312"	17.437"	17.531"	17.656"	16.218"	16.312"	16.406"	16.500"	16.625"	16.718"	16.812"	16.906"	17.000"	17.125"	17.218"	17.312"	17.406"
15.062"	15.187"	15.281"	15.406"	13.968"	14.062"	14.156"	14.250"	14.375"	14.468"	14.562"	14.656"	14.750"	14.875"	14.968"	15.062"	15.156"
15.062"	15.187"	15.281"	15.406"	13.968"	14.062"	14.156"	14.250"	14.375"	14.468"	14.562"	14.656"	14.750"	14.875"	14.968"	15.062"	15.156"
15.062"	15.187"	15.281"	15.406"	13.968"	14.062"	14.156"	14.250"	14.375"	14.468"	14.562"	14.656"	14.750"	14.875"	14.968"	15.062"	15.156"
15.062"	15.187"	15.281"	15.406"	13.968"	14.062"	14.156"	14.250"	14.375"	14.468"	14.562"	14.656"	14.750"	14.875"	14.968"	15.062"	15.156"
15.062"	15.187"	15.281"	15.406"	13.968"	14.062"	14.156"	14.250"	14.375"	14.468"	14.562"	14.656"	14.750"	14.875"	14.968"	15.062"	15.156"
15.062"	15.187"	15.281"	15.406"	13.968"	14.062"	14.156"	14.250"	14.375"	14.468"	14.562"	14.656"	14.750"	14.875"	14.968"	15.062"	15.156"
15.062"	15.187"	15.281"	15.406"	13.968"	14.062"	14.156"	14.250"	14.375"	14.468"	14.562"	14.656"	14.750"	14.875"	14.968"	15.062"	15.156"
15.062"	15.187"	15.281"	15.406"	13.968"	14.062"	14.156"	14.250"	14.375"	14.468"	14.562"	14.656"	14.750"	14.875"	14.968"	15.062"	15.156"
17.312"	17.437"	17.531"	17.656"	16.218"	16.312"	16.406"	16.500"	16.625"	16.718"	16.812"	16.906"	17.000"	17.125"	17.218"	17.312"	17.406"
11' 8"	11' 9"	11' 10"	11' 11"	12' 0"	12' 1"	12' 2"	12' 3"	12' 4"	12' 5"	12' 6"	12' 7"	12' 8"	12' 9"	12' 10"	12' 11"	13' 0"



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